

Engine	Thread Size/Type	Spanner Size	Torque lbf. ft.
Rocker Cover Cap Nuts	5/16" UNF	5/8" AF	4
Fan Bolts	1/4" UNF	7/16" AF	
Water Pump Bolts	5/16" UNF	1/2" AF	17
Thermostat Housing Nuts	5/16" UNF	1/2" AF	8
Rocker Pedestal Nuts	5/16" UNF	1/2" AF	25
Tappet Adjuster Nuts	9/32" UNF	7/16" AF	
Cylinder Head Nuts	3/8" UNF	9/16" AF	44
Manifold To Head Nuts	5/16" UNF	1/2" AF	15
Sump Plug	1/2" UNF	3/4" AF	
Distributor Clamp Bolts	5/16" UNF	1/2" AF	
Distributor Pinch Bolt/Nut	1/4" UNF	7/16" AF	4
Oil Pipe Banjo Bolt	5/8" UNF	15/16" AF	
Oil Filter Pipe Nut		3/4" AF	
Oil Filter Stud Nuts	3/8" UNF	9/16" AF	
Oil Filter Bolt	3/8" UNF	9/16" AF	16
Oil Pressure Relief Valve Cap	1/2" BSP	1" AF	
Oil Pressure Switch	1/8" NPT	7/8" AF	
Dynamo Rear Mtg Brkt Bolts	5/16" UNF	1/2" AF	
Dynamo /Fanbelt Adjust Bolt/Nut - Top	5/16" UNF	1/2" AF	
Dynamo /Fanbelt Adjust Bolt/Nut - Bottom	3/8" UNF	9/16" AF	
Starter Motor Mounting Bolts	3/8" UNF	9/16" AF	
Timing Chain Cover Bolts	1/4" UNF	7/16" AF	6
Timing Chain Cover Bolts	5/16" UNF	1/2" AF	14
Side Cover Bolts	5/16" UNF	1/2" AF	2
Sump Bolts	1/4" UNF	7/16" AF	6
Starter Dog - Deep Socket	5/8"x16 UN	1 5/16" AF	70
Clutch Cover Bolts	5/16" UNF	1/2" AF	25
Flywheel Bolts	3/8" UNF	9/16" AF	40
Engine Plate Bolts	5/16" UNF	1/2" AF	
Engine Mounting To Engine Bolts	5/16" UNF	1/2" AF	
Gearbox To Engine Bolts	5/16" UNF	1/2" AF	
Oil Pump Bolts	1/4" UNF	7/16" AF	9
Big End Nuts	11/32" UNF	1/2" AF	35
Main Bearing Bolts	7/16" UNF	5/8" AF	65

	Thread Size/Type	Spanner Size	Torque lbf. ft.
Clutch			
Clutch Adjustment Nut	5/16" UNF	1/2" AF	
Clutch Adjustment Nut - Spherical	5/16" UNF	5/8" AF	
Gearbox			
Filler And Drain Plugs	1/2" BSP	3/8" BSW/9/16" BSF	
Gearbox Side Cover Nuts	1/4" UNF	7/16" AF	
Extension Bolts	1/4" UNF	7/16" AF	
Remote Control To Gearbox Bolts	5/16" UNF	1/2" AF	
Remote Housing To Bottom Plate Bolts	1/4" UNF	7/16" AF	
Reverse Plunger Plug		11/16" AF	
Gearstick Damper Plug		3/4" AF	
Rear Axle/Suspension			
UJ Bolts and Nuts	5/16" BSF	1/4" BSW/5/16" BSF	
Differential To Banjo Casing Nuts	5/16" UNF	1/2" AF	
Rear Hub Nut		1 7/8" AF	
Diff Pinion Nut		1 1/8" AF	140

Diff Housing Cap Nuts			65
Front Spring Pivot Nuts	3/8" UNF	9/16" AF	
Front Spring Pivot Retainer Nuts	1/4" BSF	3/16" BSW/1/4" BSF	
'U' Bolt Nuts	3/8" BSF	5/16" BSW/3/8" BSF	12
Rear Shackle Nuts	3/8" BSF	5/16" BSW/3/8" BSF	
Damper to Axle Bracket Bolts/Nuts - 5/16" or 3/8" BSF?			
Wheel Nuts	3/8" UNF	3/8" BSW/9/16" BSF	40

	Thread		Torque
Brakes	Size/Type	Spanner Size	lbf. ft.
Handbrake Adjustment Nuts	5/16" BSF	5/16" BSW/3/8" BSF	
Master Cylinder Filler Plug 7/16 Whit Or Plug Spanner			
Master Cylinder Fixing Bolts	3/8" BSF	5/16" BSW/3/8" BSF	
Brake Light Switch	1/8" NPT	7/8" AF	
Bleed Nipples		7/16" AF	
Brake Pipe Union Tube Nuts		3/16" BSW/1/4" BSF	
Flexible Hose Fitting		3/8" BSW/9/16" BSF	
Brake Back Plate Bolts/Nuts	5/16" UNF	1/2" AF	
Rear Banjo Bolts		5/16" BSW/3/8" BSF	
Front Suspension			
Steering Arm to Swivel Pin (All except 8cwt LCV)	1/2" UNF	3/4" AF	
Steering Arm to Swivel Pin (8cwt LCV Only)	5/8" UNF	15/16" UNF	
Steering Arm To Track Rod End 3/8 Whit			
Track Rod to Track Rod End LH			
Track Rod to Track Rod End RH			
Eyebolt Pivot Nuts	3/8" BSF	5/16" BSW/3/8" BSF	
Lower Arm Bolts/Nuts	3/8" BSF	5/16" BSW/3/8" BSF	
Tie Rod Fork Nut	3/8" BSF	3/8" BSW/9/16" BSF	
Tie Rod To Fork Bolt/Nut	5/16" BSF	1/4" BSW/5/16" BSF	
Tie Rod To Chassis Castle Nut	3/8" BSF	5/16" BSW/3/8" BSF	
Lower Trunnion Nuts	3/8" UNF	9/16" AF	
Upper Trunnion Fulcrum Pin Nuts	1/2" BSF	7/16" BSW/1/2" BSF	
Front Hub Castle Nut	5/8" UNF	15/16" AF	40
Eye Bolt Nut	9/16" BSF	1/2" BSW/9/16" BSF	
Damper to Crossmember Bolts	5/16" BSF	1/4" BSW/5/16" BSF	
Wheel Nuts	3/8" UNF	3/3" BSW/9/16" BSF	40
	Thread		Torque
Body	Size/Type	Spanner Size	lb*, ft.
Gearbox Cover Plate Screws	1/4" BSF	No 3 Phillips	
Radiator Bolts	5/16" BSF	1/4" BSW/5/16" BSF	
Hose Clips	Various		
Bumper Nuts	1/2" BSF	7/16" BSW/1/2" BSF	
Door to A-Post Bolts	5/16" BSF	1/4" BSW/5/16" BSF	
Rear Wing Bolts	5/16" BSF	1/4" BSW/5/16" BSF	
Hockey Stick Nuts	2BA	2BA	
Grille Top Chrome Nuts	2BA	2BA	
Front Panel Lower Bolts/Buts	1/4" BSF	3/16" BSW/1/4" BSF	
Front Panel Top Bolts/Nuts	5/16" BSF	1/4" BSW/5/16" BSF	
Bonnet Side Flash Nuts	2BA	2BA	
	26"	2BA	
Boot Badge (MM & SII) Nuts	2BA	2BA	
	1/4" BSF	3/16" BSW/1/4" BSF	
		3/4" BSW/7/8" BSF	35
Bonnet & Boot Hinge Nuts	1/4" BSF	3/16" BSW/1/4" BSF	

Bumper Blade To Valance BoltS'Nuts (Excl Override)	5/16" BSF	1/4" BSW/5/16" BSF	
Bumper Blade To Valance Bolts/Nuts - Override	3/8" BSF	5/16" BSW/3/8" BSF	
Front Seat Mounting Bolts	5/16" BSF	1/4" BSW/5/16" BSF	
Engine Mtg Rubber to Engine Mtgjower Nuts	3/8" UNF	9/16" AF	
Engine Mtq Tower To Engine Bay Floor Bolts/Nuts	5/16" BSF	1/4" BSW/5/16" BSF	